

Cedar Craft Grade Details

303 Designation	303-6S Smith River Clear	303-6SR Deschutes 6 Patch Premium Knotty	303-18S Rouge Valley 18 Patch Knotty	303-30S McKenzie
Knots / Tight Knots	1" Maximum	2" Maximum No Limit	2 3/4" Maximum No Limit	No Limit
Pinkknots	3/8" Maximum No Limit	3/8" Maximum No Limit	3/8" Maximum No Limit	3/8" Maximum No Limit
Knotholes	1" Maximum or Combination TK / Filled Limit 6	Synthetic Filled Limit 6	Synthetic Filled Limit 18	Synthetic Filled Maximum 2 3/4" Limit 30
Splits Open	1/16" x 24" Maximum, No Limit	1/8" Maximum to Point	1/8" Maximum to Point, No Limit	1/8" Maximum to Point, No Limit
Splits Synthetic Repaired	3/8" to Point No Limit	3/8" to Point No Limit	3/16" Maximum x Panel Length, No Limit	3/8" to Point No Limit
Void / Misc	Glue line Exposed Not Permitted	Glue line Exposed Not Permitted	Glue line Exposed 1/4" x 1/2" No Limit	Glue line Exposed 1/4" x 1/2" max Limit 3
Composed Face	No Limit	No Limit	No Limit	No Limit

Maximum stud spacing *These are maximums and should never be exceeded.*

- Directly to the studs should be 16" on center
- Over sheathing should be 24" on center
- Engineered 24 technique should be 24" on center. Ungrooved 15/32' and 19/32" Cedar Craft panels, and 19/32", 12" on center RB&B patterns meet structural requirements for this building technique.

Edge spacing

- Shiplapped and squared edges should have a space of 1/8" between panels.
- Outside edges should have a space of 1/8" between panels and other building members.

Bracing and blocking

- Corner bracing may not be required (check your local building codes), but you'll need to back horizontal joints with blocking. Nail 6" on center on all panel edges and 12" on center at intermediate supports. Proper nailing sequence will avoid buckling problems.
- Use non-corrosive fasteners such as hot-dipped zinc-coated casing, box or siding nails.

Nail Choices

- On 11/32" panels, use 6d size nails when nailing direct to studs; 8d when applied over sheathing.
- On 19/32" and 15/32" panels, use 8d size nails.
- Interior nailing, use 4d and 6d size finishing nails that penetrate at least 1" into studs and nail 8" on center.



PANEL CRAFTERS
INCORPORATED

Mike Palmerton, Tom Overbeck or Paul Kell 541-830-0088

Todd Fox or Dave Duncan 503-632-3550

Chris Retherford 509-738-4711

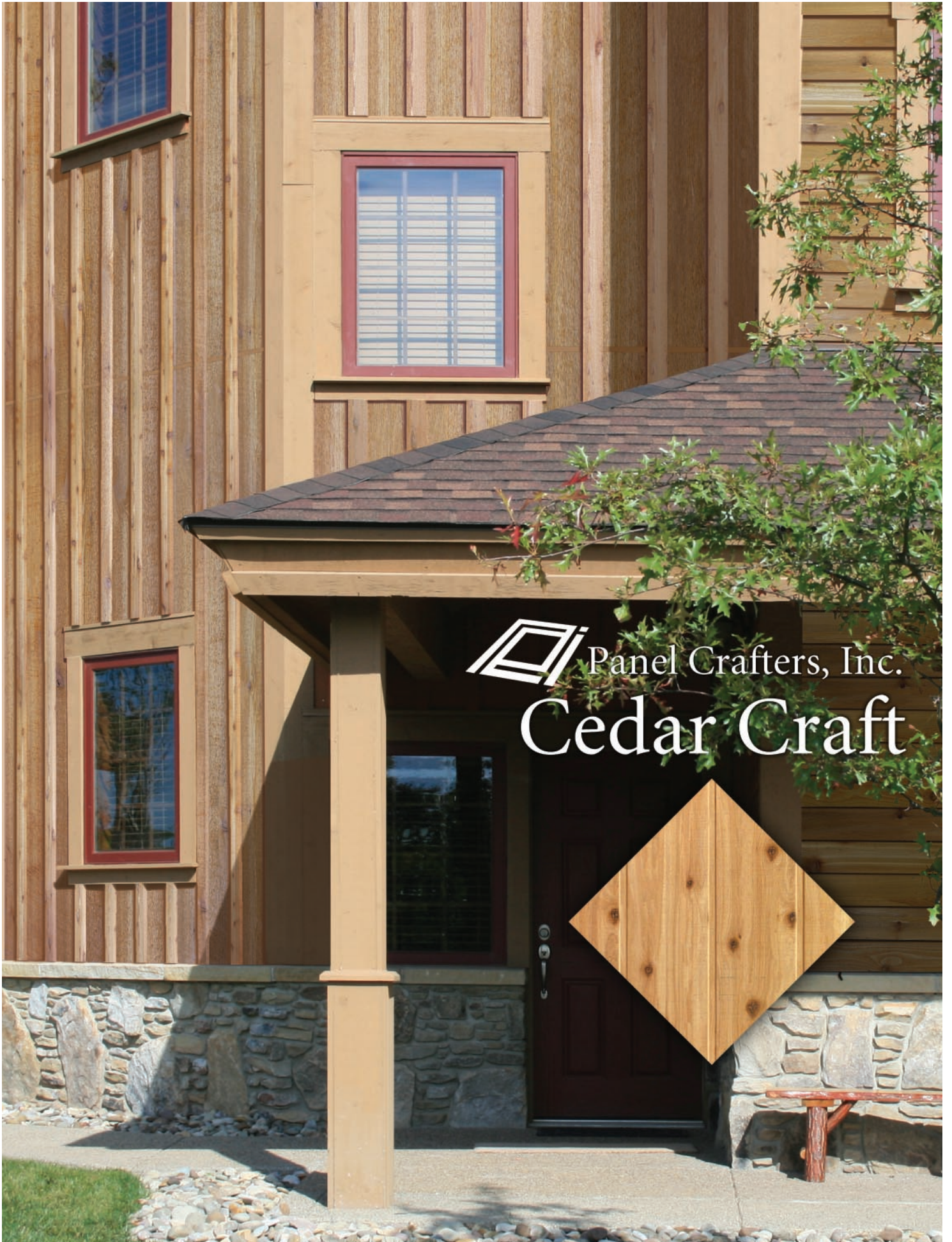
Larry Petree 360-229-4013





Panel Crafters, Inc.

Cedar Craft



The Versatility of Plywood with the Prestige of Cedar

Western Red Cedar is widely known as a beautiful, durable and versatile building material, unique and well suited for interior paneling and exterior siding. Cedar Craft is now exclusively available at Panel Crafters, Inc. in White City, Oregon.

A beautiful building material for today's homeowner who is looking for quality at an affordable price. Contractors will love Cedar Craft's versatility. Perfect for a wide range of residential and commercial designs that will enrich building projects with economy in mind. The bottom line is that professional contractors and do-it-yourself builders benefit by lower material and installation costs. This provides property owners with beautiful curb appeal and a better resale value.

Cedar Craft is perfect for sidings or soffits on new or remodeled construction. It finishes beautifully with semi-transparent, oil-based stains which allow the natural texture of the wood to show through, bringing a satisfying, rich appearance to any project.



To retain the natural beauty and long life of Cedar Craft, we stress that a high quality, penetrating finish be used. Both semi-transparent, oil-based stains and Acrylic Latex stains that contain water repellents will preserve the wood and maintain its value. Follow the manufacturers specifications regarding primers,

and be sure to brush the entire panel to insure an even and thorough coating, including edges and seams. Leaving the panels unfinished will allow erosion and degradation of the panels.

At Panel Crafters, customer service is company policy.

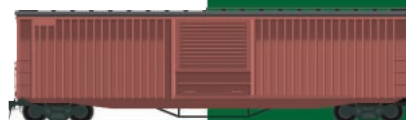
Cedar Craft meets or exceeds the U.S. Product standard (PS-1-83) and American Plywood Association (APA 303) siding specifications.



A Single Unit



A Truckload



A Full Boxcar


CEDAR CRAFT
PANEL CRAFTERS, INC.

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Four Grades to Meet Your Requirements

Cedar Craft patterns are all rough-sawn with shiplap edges. Our flat profile has square or shiplap edges.

Panel Grades

Smith River

6 Patch Clear 303-NR can have up to six small solid knots and knot holes filled with cedar-tone paintable exterior-epoxy wood putty.

Deschutes

6 Patch Premium Knotty 303-6SW allows for unlimited Tight Intergrown knots up to 2" and a maximum of 6 2" and smaller holes filled with cedar-tone paintable exterior-epoxy wood putty.

Rogue Valley

18 Patch Knotty 303-18SW permits unlimited Tight Intergrown knots up to 2 1/2" and a maximum of 18 knot holes filled with cedar-tone paintable exterior-epoxy wood putty.

McKenzie

Paint Grade 303-SR allows unlimited Intergrown Tight Knots and unlimited repairs to a maximum of 3" with cedar-tone paintable epoxy wood filler.

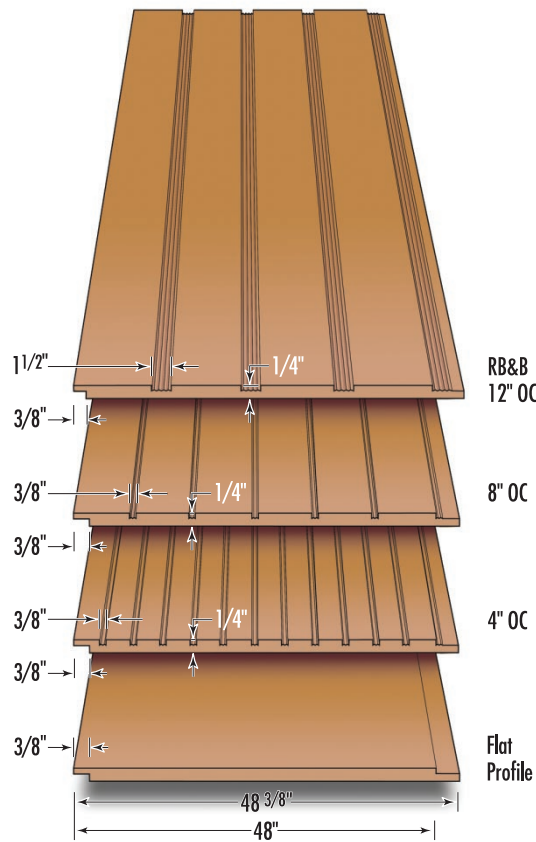


Sizes:

4' x 8' - 4' x 9' - 4' x 10'

Thicknesses:

1 1/32" - 1 5/32" - 1 9/32"



12" O.C. RB&B



8" O.C.



4" O.C.